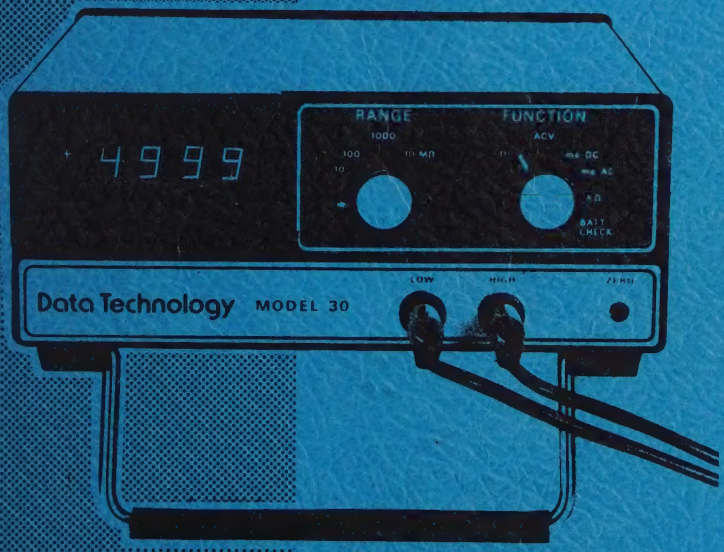
MODEL 30

3½ DIGIT

MULTIMETER



DATA TECHNOLOGY CORPORATION U.S.A.

Operation Manual

MODEL 30

3-1/2 DIGIT MULTIMETER

SM2008 P/N 548411

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SECTION I

GENERAL DESCRIPTION AND SPECIFICATIONS

1-1. GENERAL

1-2. The model 30 is a 3.5-digit digital multimeter (DMM). The measurement functions are dc voltage, ac voltage, dc current, ac current, and ohms. All measurement functions have five ranges except ohms which has six. The range limits are set at ±4999 counts. The display flashes for readings in excess of 4999 counts.

1-3. BATTERY/CHARGER OPTIONS

1-4. The model 30 is available with or without batteries, and functions in any of the following modes:

Battery only
Battery and charger
Charger only; batteries removed
Unit OFF; batteries charging

1-5. The unit also functions using any of the large variety of "C" size batteries available, however, only nickel cadmium batteries are rechargeable.

1-6. CHARGER OPTIONS

1-7. Chargers are available for operation from three power sources — 115, 100, and 230 volts rms, 50 to 60 hertz.

1-8. OPTIONAL IC SOCKETS

1-9. The user is afforded greater ease of repair when an assembly is specified with IC sockets. When this option is not specified, the IC's are soldered directly to the printed circuit board.

1-10. OPTIONAL SPARES AND ACCESSORIES

1-11. Table 1-2 shows a list of spares and accessories for the model 30.

Table 1-1. Model 30 Assemblies

Assembly Number	Batteries (4)	IC Sockets	Main Power
548308-102			115Vrms
548308-103			100Vrms
548308-104			230Vrms
548308-105		X	115Vrms
548308-106		X	100Vrms
548308-107		X	230Vrms
548308-108	X		115Vrms
548308-109	X		100Vrms
548308-110	X		230Vrms
548308-111	X	X	115Vrms
548308-112	X	X	100Vrms
548308-113	X	X	230Vrms

1-11. SPECIAL MODIFICATIONS

1-12. The units which are modified to customer's special requirements do not reflect an assembly number as specified in Table 1-1. For details on special modifications, see Section V.

1-13. SPECIFICATIONS

1-14. See Table 1-3.

Table 1-2. Accessories and Spares

Assembly Number	Description
532062-001	Universal test lead kit
548829-001	Rack mount kit (single)
548830-001	Rack mount kit (side-by-side)
548434-001	Carrying case
532051-001	Battery (need 4)
548308-203	Battery module with batteries
532030-001	115Vrms charger
532030-002	230Vrms charger
532030-003	100Vrms charger

Table 1-3. Specifications

DC Volts

Range	Resolution	Input Impedance
±500mV	100μV	1000MΩ
±5V	1mV	1000MΩ
±50V	10mV	10MΩ
±500V	100mV	10MΩ
±1000V	1V	10MΩ

Accuracy (23 ±5°C; 90 day)
- ±500mV range ..... ±(0.1% rdg +0.05%FS)
- ±5V range ..... ±(0.1% rdg +0.04%FS)
- ±50V, ±500V, and ±1000V ranges ..... ±(0.15% rdg +0.04%FS)

Maximum Input Voltage
- All except ±1000V range 1000Vdc/rms
- ±1000V range 1400V

Response Time (5V Step) ..... 400ms max
Input Current ..... 100pA max ≈ doubles every 10°C
NMR (60Hz) ..... 38dB min
CMR (0 — 60Hz) 100dB min
CMV (line operation) ..... 1500V pk max

AC Volts

Range	Resolution	Input Impedance
±500mV	100μV	20MΩ; 60pF
±5V	1mV	20MΩ; 60pF
±50V	10mV	1MΩ; 60pF
±500V	100mV	1MΩ; 60pF
±1000V	1V	1MΩ; 60pF

Accuracy (23 ±5°C; 90 days)
- 45Hz to 5kHz ..... ±(0.5% rdg +0.05%FS)
- 5kHz to 10kHz ..... ±(1% rdg +0.05%FS)

Maximum Input Voltage 1000Vrms/dc
Response Time (5V Step) ..... 3s max
Input Frequency Range ..... 45Hz to 10kHz

Table 1-3. Specifications (Continued)

Ohms

Range	Resolution	Test Current
0 — 500Ω	0.1Ω	1mA
0 — 5kΩ	1Ω	1mA
0 — 50kΩ	10Ω	100μA
0 — 500kΩ	100Ω	10μA
0 — 5MΩ	1kΩ	1μA
0 — 50MΩ	10kΩ	100nA

Accuracy (23 ±5°C; 90 days) ..... ±(0.15% rdg +0.05%FS)
Maximum Input Voltage
  Continuous 150Vrms
  Short Term (<5 min) 250Vrms
Response Time
  All except 0 — 50MΩ range ..... 400ms max
  0 — 50MΩ range ..... 6s max

DC Current

Range	Resolution	Input Impedance
±500μA	100nA	1kΩ
±5mA	1μA	100Ω
±50mA	10μA	10Ω
±500mA	100μA	1Ω
±3A	1mA	≈0.2M

Accuracy (23 ±5°C; 90 days) ..... ±(0.3% rdg +0.05%FS)
Maximum Input Current (1) ..... 3A (fused)
Response Time (5V Step) ..... 500ms max

AC Current

Range	Resolution	Input Impedance
0 — 500μA	100nA	1kΩ
0 — 5mA	1μA	100Ω
0 — 50mA	10μA	10Ω
0 — 500mA	100μA	1Ω
0 — 3A	1mA	≈0.2Ω

Accuracy (23 ±5°C; 90 days)
  45Hz to 5kHz ..... ±(0.7% rdg +0.1%FS)
  5kHz to 10kHz ..... ±(1.2% rdg +0.1%FS)
Maximum Input Current (1) ..... 3A (fused)
Response Time (5V Step) ..... 3s max
Input Frequency Range ..... 45Hz to 5kHz

NOTES:
(1) Limit ≈3A current applications to 1 min on 50 & 500mA ranges

Table 1-3. Specifications (Continued)

General	
Conversion Time	≈70 — 105ms
Environment	
Operating Temperature	
w/Battery	0°C to 40°C
w/o Battery	0°C to 55°C
Storage Temperature	
w/Battery	-10°C to 50°C
w/o Battery	-10°C to 80°C
Relative Humidity	80% max
Physical Characteristics	
Weight	
w/Battery	3.0 lb (1.34kg)
w/o Battery	2.3 lb (1.05kg)
Size	2.5 x 6.25 x 9 in (63,5 x 168,8 x 228,6mm)
Signal Input	banana jacks (2)
Front Panel Controls	rotary switches (2)
Charger — ac Converter Input	back panel receptacle
Stand	2 in tilt-up for carrying or viewing ease
Display	1/3-in Sperry glow-tubes. Flashes for counts greater than 4999.
Power	4 "C" size Ni Cd batteries or charger
Battery Charge Life	10 hrs min
Charge Time (4.6V Battery to Full Charge)	16 hrs max (in use or OFF with charger activated)
Charger	
Frequency	50 to 60Hz
Power	3W max
Voltage	115Vac std; 100 or 230Vac options

NOTE

With function set to "BATT" and range on "5," displays less than 4.600 indicate recharge required.

SECTION II
OPERATION

2-1. BATTERY INSTALLATION AND REMOVAL

2-2. To gain access to the batteries, remove the rear battery cover by first removing the two Phillips screws. If installing batteries, first remove the dummy batteries in the side positions. As viewed from the rear, with the model 30 in the upright position, direct the terminals of the batteries into the left-to-right battery positions as follows: minus, plus, minus, plus. These polarities are marked on the inside battery positions of the rear panel. If removing batteries, reposition the dummy batteries in the side positions. Secure the rear battery cover before returning the unit to operation.

2-3. BATTERY CHARGING AND OPERATION

2-4. To charge the batteries, connect the charger plug to the receptacle in the rear plate as well as to the 50 — 60 hertz power main. To determine when the batteries require charging, set the function switch to "BATT." The batteries should never be allowed to discharge below a 4.6 volt "BATT" reading, as the life of the batteries is, thereby, shortened. The time required to reach full charge from the 4.6 volt point is 16 hours. The full-charge "BATT" reading is about 5.5 volts. The life of the batteries is not shortened by overcharging, and the model 30 may be operated while battery charging is in process. A full charge yields a minimum of 10 hours operation. The battery life should be in excess of 1000 charge-discharge cycles. Do not attempt to charge other than nickel cadmium batteries.

2-5. OPERATION WITHOUT BATTERIES

2-6. The model 30 includes two dummy batteries. The units which do not include batteries must include the dummies. Insert the dummies into the side positions, leaving the center positions blank. Connect the charger to the rear panel as well as to the 50 — 60 hertz power main, for charger only operation.

2-7. OPERATION

2-8. Operating the model 30 consists of providing input connections and setting range and function switches consistant with the measured source.

CAUTION

If the display flashes, an overrange condition exists. Do not apply input levels in excess of those specified in Table 1-3 (Specifications). On the high ranges, the flash does not occur until the maximum input level is substantially exceeded.

2-9. Function Switch

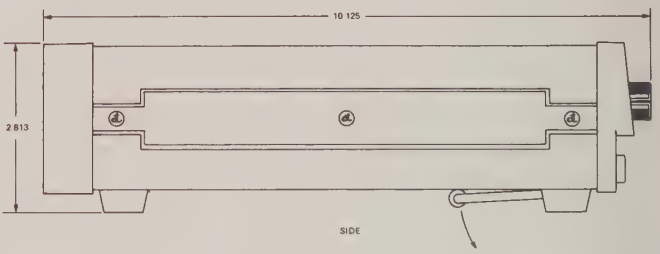
2-10. The function switch sets the model 30 for either dc volt, ac volt, dc milliampere, ac milliampere, or kilohm measurements, also battery check and power OFF.

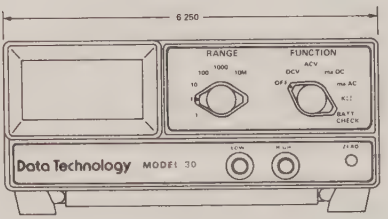
2-11. Range Switch

2-12. The range switch is a multiplier to the function, and as such, shifts the decimal point. The range switch also includes a 50 megohm position. Each function has five ranges — .5, 5, 50, 500, 5000, with the 50 megohm position providing an additional ohm position.

2-13. Zero

2-14. The zero potentiometer is accessible through a hole in the front panel. To set offset, short the input terminals and set the unit on the .5 range and Vdc function. Using a small screwdriver adjust for a 0000 display with the polarity toggling.





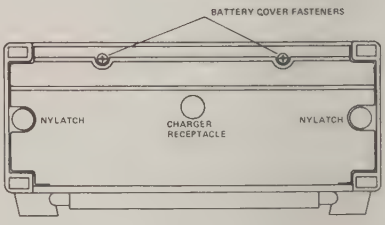


Figure 2-1. Physical Layout

SECTION III

THEORY OF OPERATION

3-1. GENERAL DESCRIPTION

3-2. Dual Slope Integration (Figure 3-1)

3-3. The model 30 employs the dual-slope technique of converting analog levels to digital numbers. The integrator slope, during t1 time, is proportional to the input level. During t2 time, the slope is reversed and held constant, returning the integrator to the level of origin. When the level of origin is reached, the t2 count is displayed. This displayed number corresponds to the analog input.

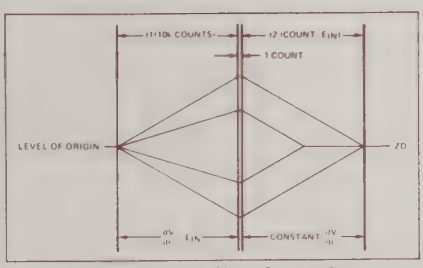


Figure 3-1. Dual Slope Integration

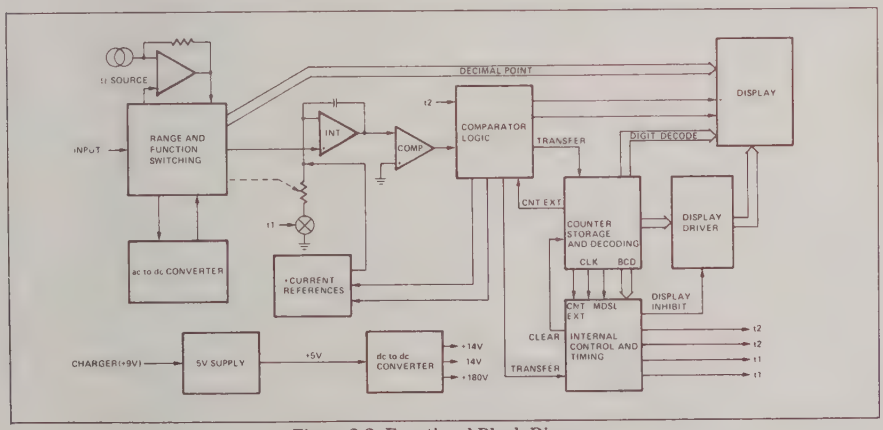


Figure 3-2. Functional Block Diagram

3-4. Functional Block (Figure 3-2)

3-5. The model 30 includes an integrator, comparator, plus and minus current references and various digital control, timing, and display circuitry to form the basic converter. Additional circuits are the power supply, ac-to-dc converter, ohms current source, and input switching, which add the function, range, and battery or line versatility.

3-6. The ANALOG INPUT is conditioned by range-and-function switch-selected circuits to provide a dc level to the integrator. During t1 time, the selected gain resistor of the integrator is connected to GROUND, and the current references are inhibited OFF. This condition makes the ANALOG INPUT the source for integration, and as a result, the integrator either assends or decends — depending on input polarity — at a rate proportional to the input level.

3-7. During t2 time, one of the current refences is enabled, the integrator gain resistor is disconnected from GROUND and is replaced by the enabled current reference as the source for the integrator. The selected current reference reverses the integration slope, returning the level to the point of origin.

3-8. When the point of origin is reached, the comparator changes state and a TRANSFER pulse is transmitted. This pulse both enters the accumulated t2 counts into storage and resets the counter, reinstating t1 time.

3-9. The stored t2 count is multiplexed and decoded onto 4 by 4 and 4 by 7 formats of BCD and 7-segment coding. The 7-segment format is in turn demultiplexed for the 4-digit display.

3-10. INPUT AMPLIFIER INTEGRATOR AND COMPARATOR (Figure 3-3)

3-11. Referring to the simplified circuit, during t1 time, the current references are OFF and R36 is switched to GROUND. The ANALOG INPUT level is induced at the inverting input of the integrator amplifier due to feedback through C24. Thus, the current through R36 is a function of the ANALOG INPUT level and the t1 slope is a function of C24 and the current through R36. Note that in the actual circuit, R37 and R38 are placed in parallel with R36 in certain combinations of gain and function switch settings. When the value of R36 is thus reduced, the t1 slope is adjusted for sensitivity to lower input levels, as more integration current is now available per input level.

Figure 3-3. Input Amplifier, Integrator, and Comparator Circuitry

3-12. During t2 time, R36 is switched off of GROUND, and, depending upon the t1 slope, either the positive or negative current source is switched ON. This current is the reverse of t1 current, causing the integrator output to return to 0 volts. Zero volts are sensed by the comparator. When the comparator changes state during t2 time, a $\overline{\text{TRANSFER}}$ pulse results. When t2 becomes a "1," the POLARITY flip-flop is clocked and the state of the comparator is entered into storage, updating the display. If no ZERO DETECT is produced within 9999 counts (maximum t2 time) the TRANSFER pulse is induced by the COUNT EXTEND signal, which is issued at 9999 counts. SW2-8 inhibits POLARITY in all but the dc volt and dc current functions.

3-13. COUNTER, STORAGE, AND DECODING CIRCUITRY (Figure 3-4)

3-14. The majority of this circuitry is incorporated in an LS1 chip, the Mostek MK5002P. The MK5002P circuits include a counter, storage latches, decode circuitry and clocks. The CLEAR input resets the counter. The counter is then clocked through 9999 counts at which time a COUNT EXTEND pulse is issued. Continued clocking recycles the counter with the clocking now in the t2 time segment. The TRANSFER pulse transfers the accumulated t2 counts into storage latches. The latch outputs are multiplexed onto four data lines and four decode lines. The four data lines are in a BCD format and are available as outputs. the BCD data is decoded to the seven-segment format required by the displays. The data outputs, both BCD and seven-segment, are validated by the digit select lines such that a "1" on the MDSL line validates the most significant digit; a "1" on the 2DSL line validates the second significant digit and so forth. The cycle rate of the digit select lines is controlled by the scan rate which is controlled by C40 and R89. Note the decoding of the BCD lines. This decoding produces the $[(1+2) \cdot 4] +8]$ term. This term is a "0" for digit counts above four, and along with the MDSL line, provides the overrange data.

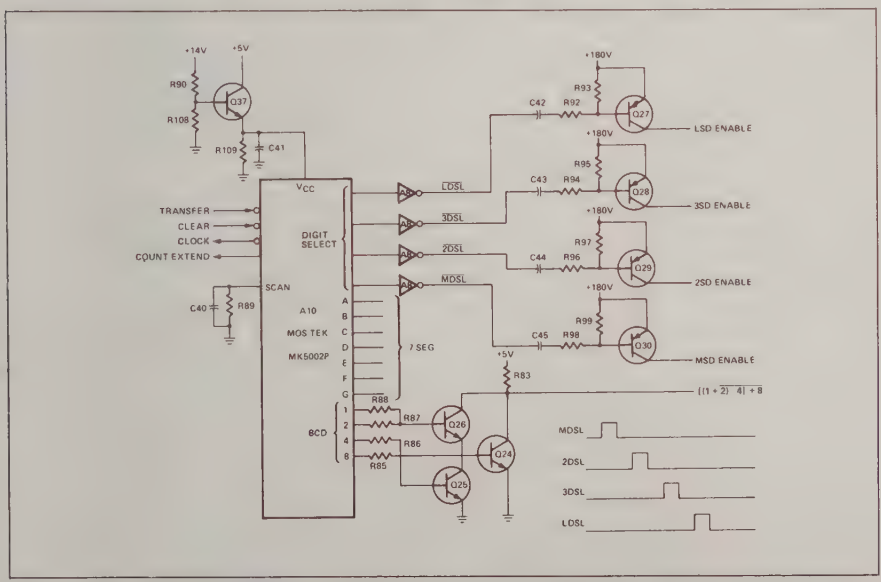


Figure 3-4. Counter, Storage, and Decoding Circuitry

3-15. INTERNAL CONTROL AND TIMING (Figure 3-5)

3-16. The internal control and timing establishes t1 and t2 times as well as the overrange flash and the CLEAR signals. The TRANSFER signal resets the CLEAR flip-flop which is subsequently set by the CLOCK. The negative CLEAR pulse edge resets the t2 flip-flop; the positive CLEAR pulse edge clocks, and thus sets, the t1 flip-flop. The negative CLEAR spike resets the counter in the MK500P. These conditions prevail as the counter counts through t1 time.

3-17. After 9999 counts, the COUNT EXTEND becomes a "1" and one count later returns to a "0." The leading COUNT EXTEND pulse edge resets the t1 flip-flop; the trailing COUNT EXTEND pulse edge clocks, and thus sets, the t2 flip-flop. These conditions prevail throughout t2 time. When a TRANSFER terminates t2 time the process repeats.

3-18. The overrange flip-flop remains set unless the [(1+2 · 4] +8 term is a "0" during the time the most significant digit is illuminated. When overrange conditions prevail, the "0" which holds the overrange flash flip-flop reset is removed. The overrange flash flip-flop now toggles on each positive t1 pulse edge and the display flashes alternate conversions.

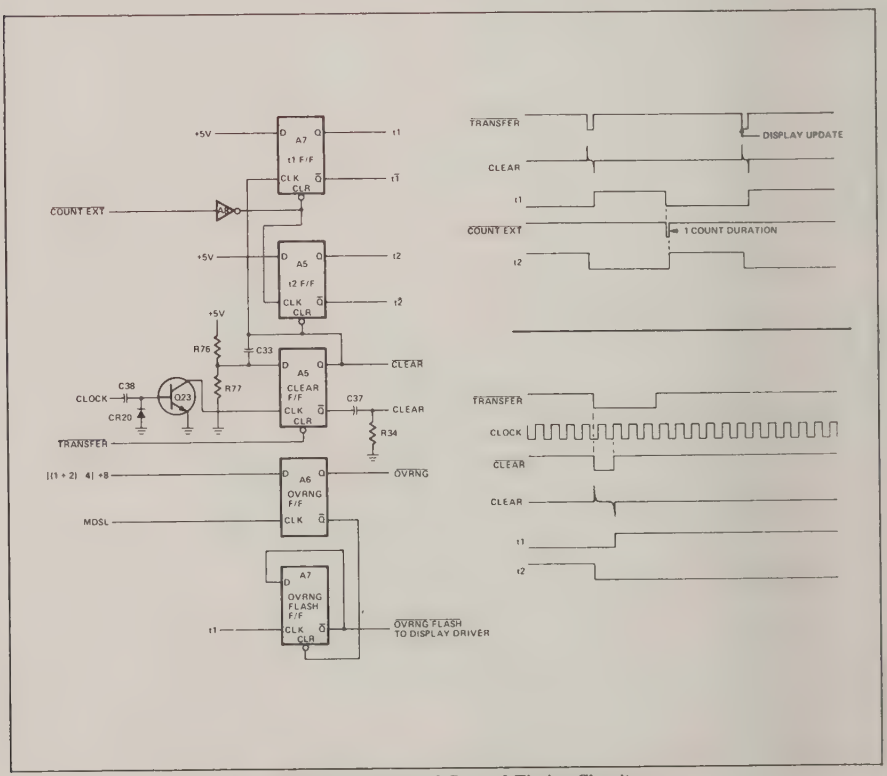


Figure 3-5. Internal Control Timing Circuitry

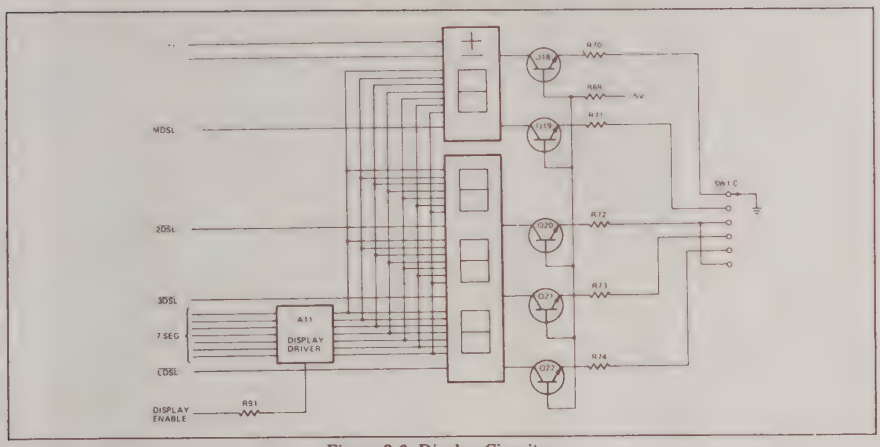


Figure 3-6. Display Circuitry

3-19. DISPLAY CIRCUITRY (Figure 3-6)

3-20. The display digits are serially enabled as the $\overline{\text{MDSL}}$ through $\overline{\text{LDSL}}$ lines each go to a "0," thereby, demultiplexing the 7-segment data. SW1-C with Q18 through Q22 determine the enabled decimal point. The DISPLAY ENABLE line is toggled for overrange conditions. R91 programs the display drive current.

3-21. CURRENT REFERENCES (Figure 3-7)

3-22. The positive current is supplied by Q6. This current is a function of the reference voltage determined by CR12 and Q9 and resistors R39, R40, and R41. The current through Q9 and CR12 is supplied by Q8 and is a function of the reference voltage determined by Q13 and CR13 and emitter resistor R43. The positive current is OFF when Q7 is ON (positive polarities).

3-23. The negative current is supplied by Q10. This current is a function of the reference voltage determined by Q13 and CR13 and resistors R46, R47, and R48. The current through Q13 and CR13 is supplied by Q12 and is a function of the reference voltage determined by Q9 and CR12 and emitter resistor R51. The negative current is OFF when Q11 is ON (negative polarities).

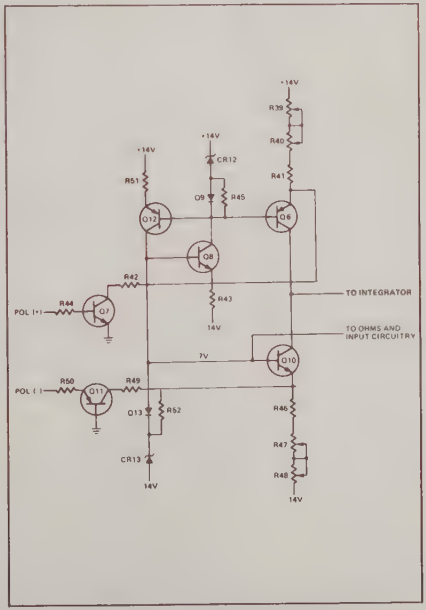


Figure 3-7. Current References

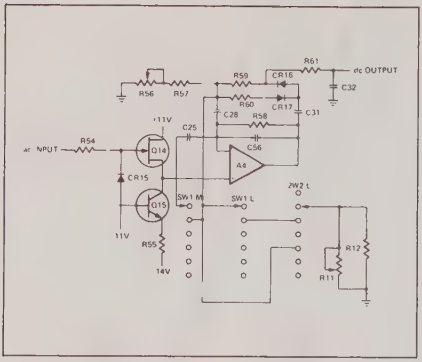


Figure 3-8. ac-to-dc Converter

3-24. ac-to-dc CONVERTER (Figure 3-8)

3-25. The ac-to-dc converter is a precision rectifier. The rectifier diodes, CR16 and CR17, are in the feedback to reduce nonlinearity. The gain is a function of the ratio of ac feedback resistors to the shunt resistance (R56 and R57). Note that the gain is increased in the ac functions and times-one range when R11 and R12 are in parallel with the shunt resistance. Q14 is a source follower with Q15 a current source.

3-26. INPUT SWITCHING – VOLTAGE FUNCTIONS (Figure 3-9)

3-27. Figure 3-9 shows only the wiring for the voltage functions. This circuitry determines the input configuration and attenuation. SW2-A determines whether the unit is ac or dc coupled. SW2-B shunts 20 megohms to GROUND in the ac position. SW2-N grounds the input to the ac-to-dc converter in the dc position. SW1-B connects the input directly to the ac-to-dc converter in positions one and two for the ac voltage function, and shunts R21 across R1 in positions one and two for the dc voltage function. In positions three four and five

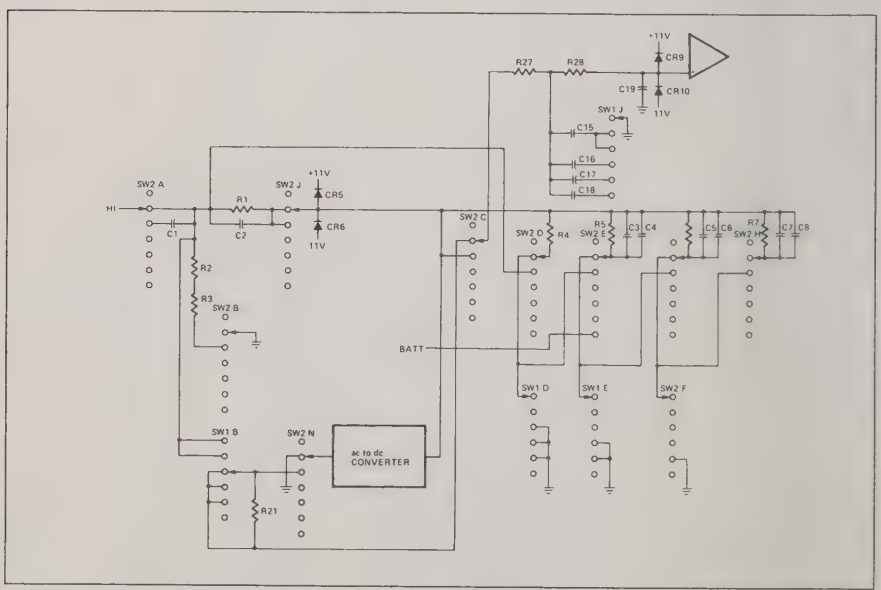


Figure 3-9. Voltage Circuitry

of SW1-B and the ac voltage function, the attenuator output is connected to the ac-to-dc converter, SW2-C connects the converter input to the attenuator output for the dc voltage function and connects the converter input to the ac-to-dc converter output for the ac voltage function. SW1-J selects capacitors to maintain the NMR for the various attenuator positions. SW2-D, E, F, and H with SW1-D, E, and F determine the attenuation.

3-28. INPUT SWITCHING – CURRENT FUNCTIONS (Figure 3-10)

3-29. Figure 3-10 shows only the wiring for the current functions. This circuitry determines the input configuration and the input resistance. SW2-A connects the input high to the input resistor through F1. SW1-A selects the input resistance value. SW2-C and SW2-N place the ac-to-dc converter in series with the input high and the converter input for the ac current function. The circuitry including CR1 through CR4 and R13 and R14 provides protection for the input resistors by preventing voltages in excess of about 1 volt from developing across the input resistance. Under normal conditions, CR1 and CR2 are reverse biased by R13 and R14.

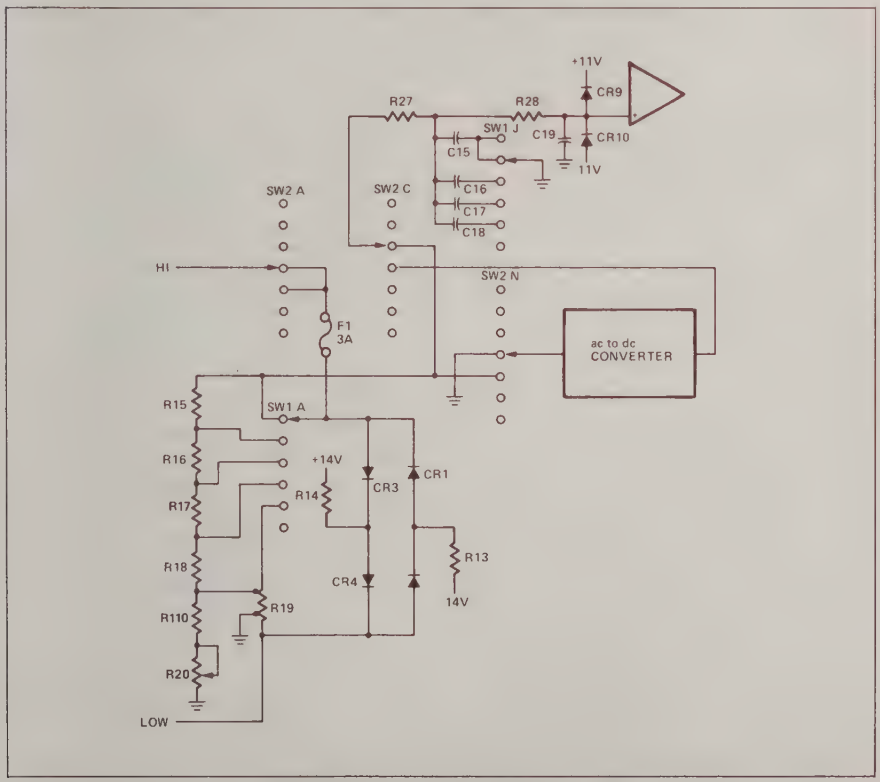


Figure 3-10. Current Circuitry

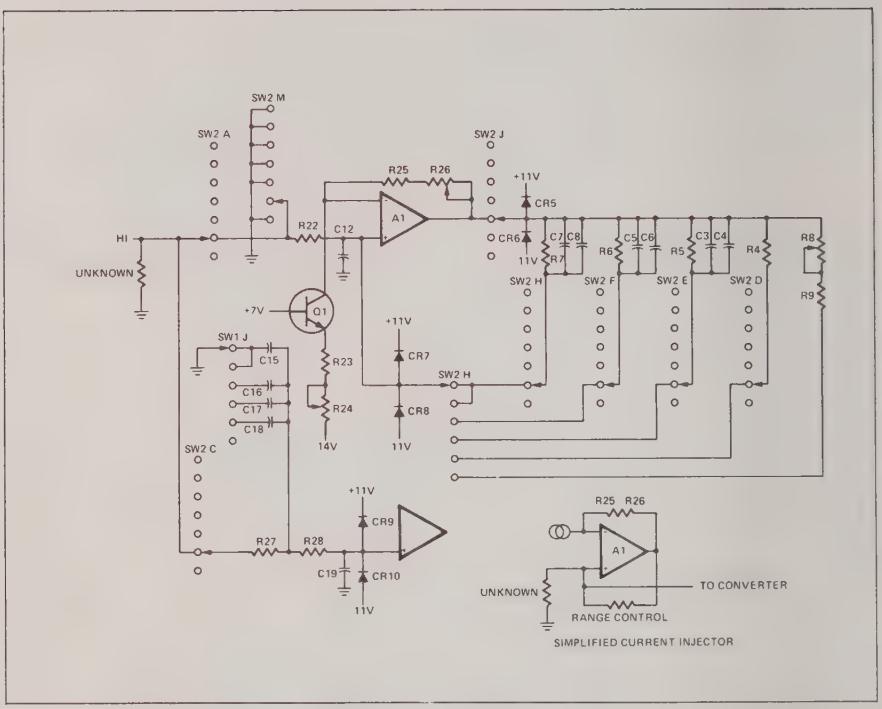


Figure 3-11. Ohm Circuitry

3-30. INPUT SWITCHING – OHM FUNCTION (Figure 3-11)

3-31. Figure 3-11 shows only the wiring for the ohm function. This circuitry determines the current flowing in the unknown, The basic circuit is a current injector. Referring to the simplified circuit, the current from the current source flows through R25, R26. The voltage across R25, R26 also appears across the range control resistor. The value of the range control determines the current through the range control and, therefore, the current through the unknown.

3-32. In the actual circuitry, Q1, R23, and R24 comprise the current source and the range control resistance is selectable via SW1-H.

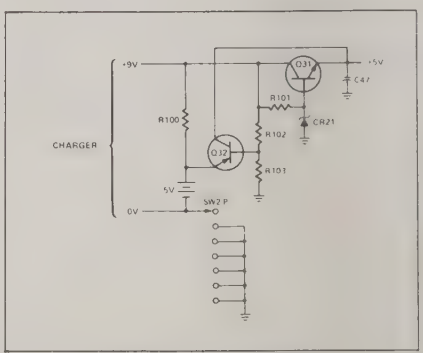


Figure 3-12. 5-Volt Supply

3-33. 5-VOLT SUPPLY (Figure 3-12)

3-34. The +9 volts are only available when the charger is connected. With +9 volts connected, Q32 is OFF, the batteries — if present — receive charge current through R100, and the +5-volt output is from the zener controlled pass transistor.

3-35. When the +9 volt is not connected, Q32 is biased ON by R103. Q32 now connects the battery directly to the +5-volt output.

3-36. dc to dc CONVERTER (Figure 3-13)

3-37. At turn on, Q34 turns ON, Q33 is biased OFF and t1 is driven to saturation. Saturation causes the field of t1 to collapse. As the field collapses into the reverse direction, Q34 turns OFF and Q33 turns ON. Q33 now drives t1 to saturation in the reverse direction. The ac voltage supplied to t1 is, thus, the result of Q33 and Q34 alternately driving t1 from saturation level to saturation level.

3-38. The ±14-volt regulators are full-wave rectifiers with capacitance input filters and zener controlled pass transistors. The +180 volts are supplied by a voltage doubler.

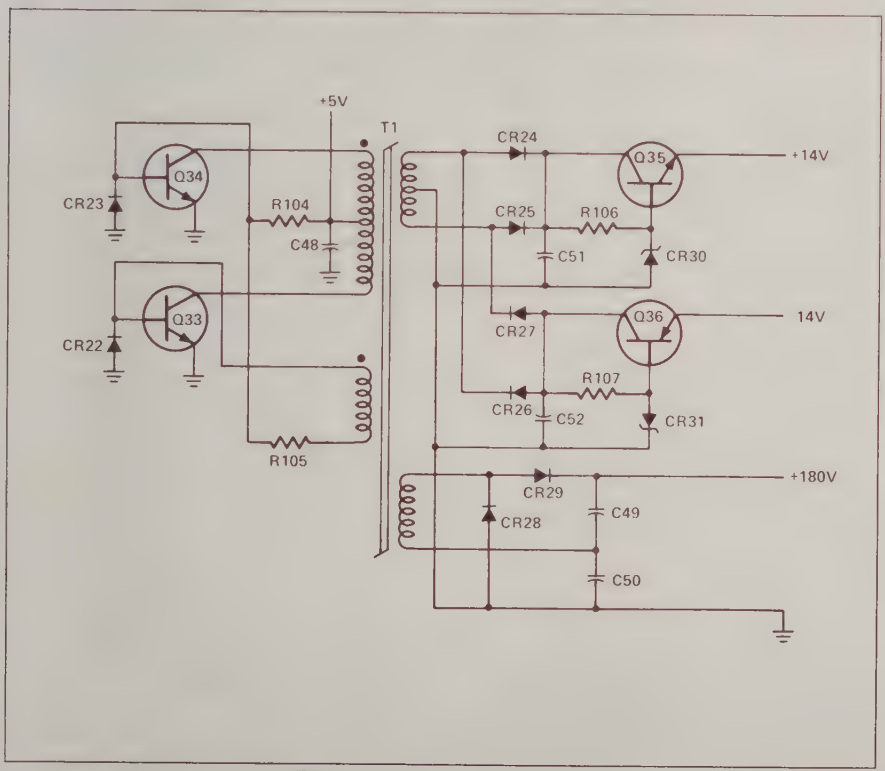


Figure 3-13. dc-to-dc Converter

AC

.4420 TO .3980

SECTION IV
CALIBRATION AND AID TO TROUBLESHOOTING

4-1. TEST EQUIPMENT

4-2. Test equipment suitable for calibration or repair is specified in Table 4-1.

Table 4-1. Test Equipment

Test Equipment	Accuracy
Voltmeter	0.01%
dc Voltage Standard	0.02%
ac Voltage Standard	0.1%
Resistance Standard	0.02%
dc Current Standard	0.05%
ac Current Standard	0.1%

4-3. CALIBRATION

4-4. The accuracy of the model 30 should be verified at 90-day invervals. The accuracy is confirmed when known inputs yield corresponding displays, within specified accuracy.

4-5. CALIBRATION PROCEDURE (Figure 4-1)

1. Pull the two nylatch fasteners on the rear plate, and remove the top cover and shield.

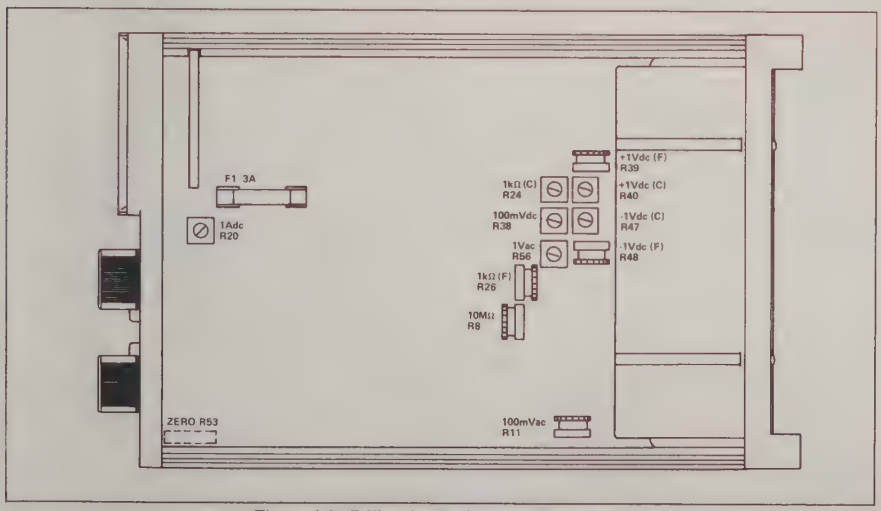


Figure 4-1. Calibration Adjustment Locations

2. Replace and secure the rear plate by repositioning the plate and pressing the nylatch fasteners.

3. If the unit is being calibrated without the charger, verify a display of 4.600 or greater with the function switch set to "BATT."

4. Allow a 5-minute warm-up and proceed with Table 4-2.

4-6. FACTORY REPAIR

4-7. Data Technology maintains a factory repair facility. Our trained technicians are available to repair your instruments with a minimum of inconvenience to you. Refer to the customer service card inside the back cover for equipment return instructions.

4-8. AID TO TROUBLESHOOTING

4-9. The checks which follow should serve to isolate the problem to a specific functional area. When specified results are not obtained, reference is given to the applicable drawing in Section VI and the applicable paragraph in Section III. Refer to the applicable layout drawing in Section VI for component locations.

NOTE

Before attempting any repairs, read the warranty on page iii.

4-10. The following checks are arranged in an order of dependency and, therefore, the order of testing should be as presented.

4-11. A complete access to the internal assemblies requires only that the two nylatch fasteners on the rear panel be pulled. The rear panel is then withdrawn and the top and bottom covers and shields removed. Return the rear panel and push the nylatch fasteners to make the unit operational with top and bottom covers removed.

4-12. Power Supply Checks

4-13. Perform the checks specified in Table 4-3.

Table 4-2. Calibration Adjustments

Input	Function	Range	Adjust	Display
Short	Vdc	1,5	ZERO (R53) (Front Panel)	.0000
+4.000V.	Vdc	1	+1Vdc (C) (R40) & +1Vdc (F) (R39)	+4.000
-4.000V	Vdc	1	-1Vdc (C) (R47) & -1Vdc (F) (R48)	-4.000
+0.4000V	Vdc	.1	100mVdc (R38)	+0.4000
4.000kΩ	kΩ	1	1kΩ (C) (R24) & 1kΩ (F) (R26)	4.000
10.000MΩ	kΩ	5< 10M	10MΩ (R8)	10.00
4.000Vrms	5kHz Vac	1	1Vac (R56)	4.000
0.4000Vrms	5kHz Vac	.1	100mVac (R11)	0.4000
2Adc	mAdc	1000	1Adc (R20)	2000

Note: C = coarse; F = fine

Table 4-3. Power Supply Checks

Test Points HI	Test Points LO	Conditions	Voltage (dc)	For Failure See
C46 "+"	C46 "–"	Charger In	+9V	Dwg 548477, pg 2; par 3-33, charger
C47 "+"	C47 "–"	Charger In	+5V	Dwg 548477, pg 2; par 3-33
C26 "+"	C47 "–"	Charger Out	BATT V (≈5V)	Dwg 548477, pg 2; par 3-33
C26 "+"	C26 "–"	—	+14V	Dwg 548477, pg 2; par 3-36
C27 "–"	C27 "+"	—	-14V	Dwg 548477, pg 2; par 3-36
CR18 cath	CR18 anod	—	+11V	Dwg 548477, pg 1
CR19 anod	CR19 cath	—	-11V	Dwg 548477, pg 1
Q13 col	C13 "–"	—	≈7V	Dwg 548477, pg 1; par 3-21

Note: When the specified voltage is not present because of loading, components may have to be removed to isolate the circuit drawing excessive current (see drawing 548477).

4-14. Converter Checks

4-15. Perform the checks specified in Table 4-4.

4-16. Input Function Checks

4-17. Check each function using a corresponding input. Refer to Table 4-5 for failure references.

Table 4-4. Converter Checks

Test Points HI	Test Points LO	Function	Range	Input	Results	For Failure See
Q23-col	C47 "–"	—	—	—	100 — 170kHz clock	Dwg 548477, pg 2; par 3-13 & 3-15
A10-10	C47 "–"	—	—	—	2 — 5kHz clock	Dwg 548477, pg 2; par 3-13 & 3-15
Q27-col	C47 "–"	—	—	—	≈400μs @ +180V low signal level +100 — +150V	Dwg 548477, pg 2; par 3-13
Q28-col	C47 "–"	—	—	—	≈400μs @ +180V low signal level +100 — +150V	Dwg 548477, pg 2; par 3-13

Table 4-4. Converter Checks

Test Points HI	Test Points LO	Function	Range	Input	Results	For Failure See
Q29-col	C47 "–"	—	—	—	≈400μs @ +180V low signal level +100 — +150V	Dwg 548477, pg 2; par 3-13
Q30-col	C47 "–"	—	—	—	≈400μs @ +180V low signal level +100 — +150V	Dwg 548477, pg 2; par 3-13
A8-6	C47 "–"	—	—	—	≈10μs @ 0V pulse	Dwg 548477, pg 2; par 3-13 & 3-15
A2-6	C47 "–"	dcV	1	+4.900V	dual slope wave; pos then neg slopes	① Dwg 548477, par 3-10, 3-13, 3-15, 3-21, 3-26
A2-6	C47 "–"	dcV	1	-4.900V	dual slope wave; neg then pos slopes	① Dwg 548477, par 3-10, 3-13, 3-15, 3-21, 3-26
—	—	dcV	1	-0.001V	"–" display	Dwg 548477; pg 2; par 3-10 & 3-19
—	—	dcV	1	+0.001V	"+" display	Dwg 548477, pg 2; par 3-10 & 3-19
—	—	acV, mAac kΩ	1	open	no polarity indication	Dwg 548477, pg 2; par 3-10
—	—	dcV	1	0 — 4.999V	verify all display digits 0 — 9 except verify MSD 0 — 4	Dwg 548477, pg 2; par 3-13, 3-15, 3-19
—	—	dcV	.1 — 1000	—	corresponding decimal point position	Dwg 548477, pg 2; par 3-19
—	—	—	10M	—	decimal point @ 48.88	Dwg 548477, pg 2; par 3-19
—	—	dcV	1	0 — 4.999V	no display flash	Dwg 548477, pg 2; par 3-15
—	—	dcV	1	5.000V — ② 9.999V	display flash	Dwg 548477, pg 2; par 3-13 & 3-15

① The feedback loop of the converter prevents checks which lead directly to the malfunctioning functional area. The circuitry encompasses the following IC's: A2, A3, and A5 through A10; also, transistors Q2 through Q13.

② Display value not necessarily related to input, past ≈6.000V

Table 4-5. Function Failure References

Function	For Failure See
dcV	Dwg 548477, pg 1; par 3-26
acV	Dwg 548477, pg 1; par 3-24 & 3-26
mAdc	Dwg 548477, pg 1; par 3-28
mAac	Dwg 548477, pg 1; par 3-24 & 3-28
kΩ	Dwg 548477, pg 1; par 3-30
① BATT	Dwg 548477, pg 1; par 3-26

① Batteries must be installed

SECTION V
SPECIAL MODIFICATIONS
(TO BE FILLED IN WHEN UNITS ARE MODIFIED)

DESCRIPTION OF MODIFICATION(S)

CHANGES IN SPECIFIED OPERATION(S)

DRAWINGS APPLICABLE TO MODIFICATION(S)

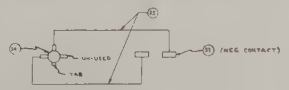
SECTION VI
DRAWINGS AND PARTS LISTS

6-1. GENERAL

6-2. This section contains schematics, layout drawings, and parts lists.

6-3. DRAWINGS AND PARTS LISTS

Drawing Number	Title
548308	Model 30, 3-1/2 Digit Multimeter Assembly
548477	3-1/2 Digit Multimeter, Model 30, Schematic Diagram
548315 page 2	Mother Board Assembly, 3-1/2 Digit Multimeter, Model 30
548315 C (ref)	Mother Board Assembly, Parts List
548313	Display Board Assembly, 3-1/2 Digit, Model 30
548313 B (ref)	Display Board Assembly, Parts List



WIRING DIAGRAM

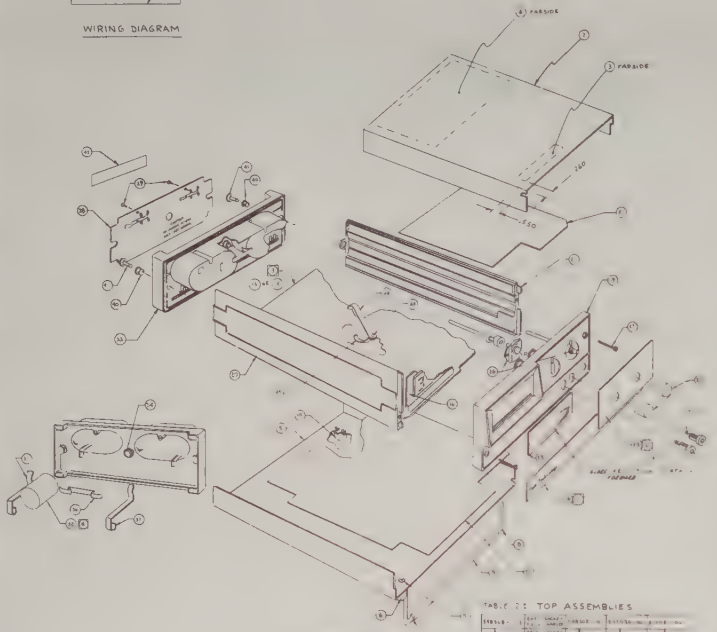


TABLE 1: LIST OF MATERIALS

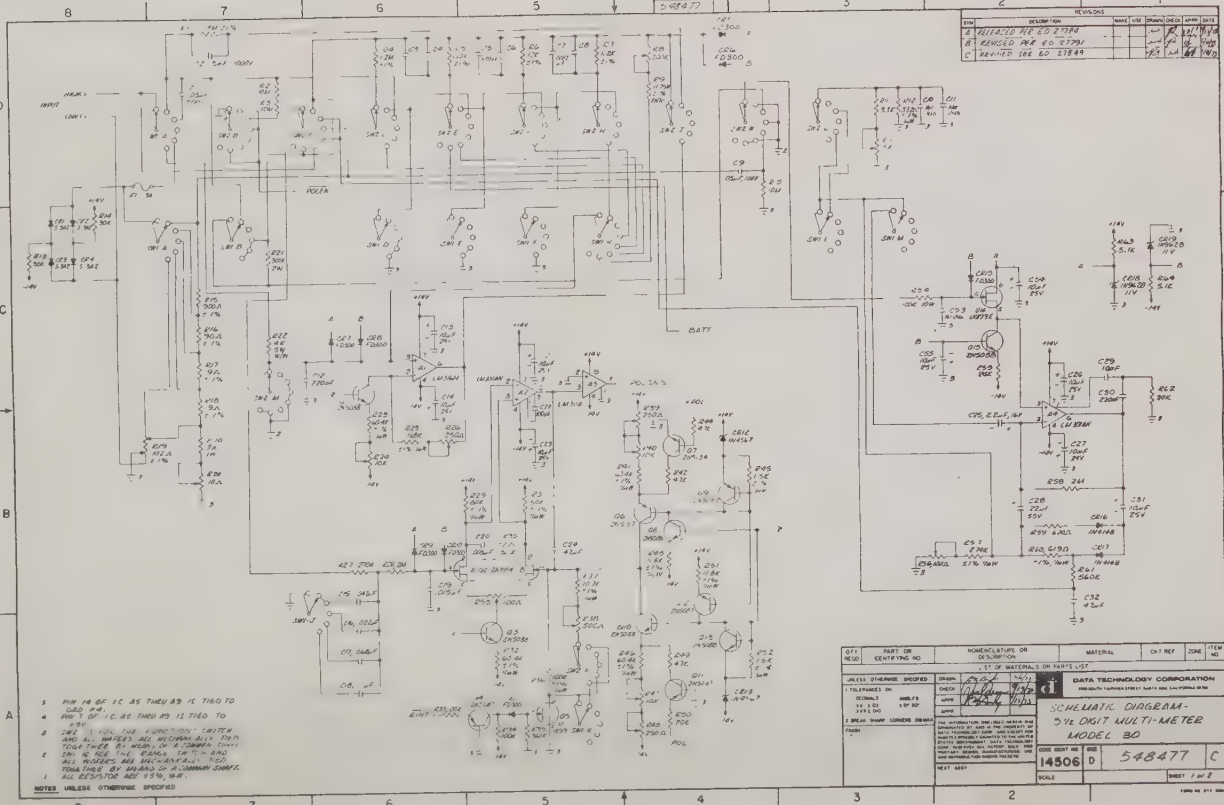
TABLE 2: TOP ASSEMBLIES

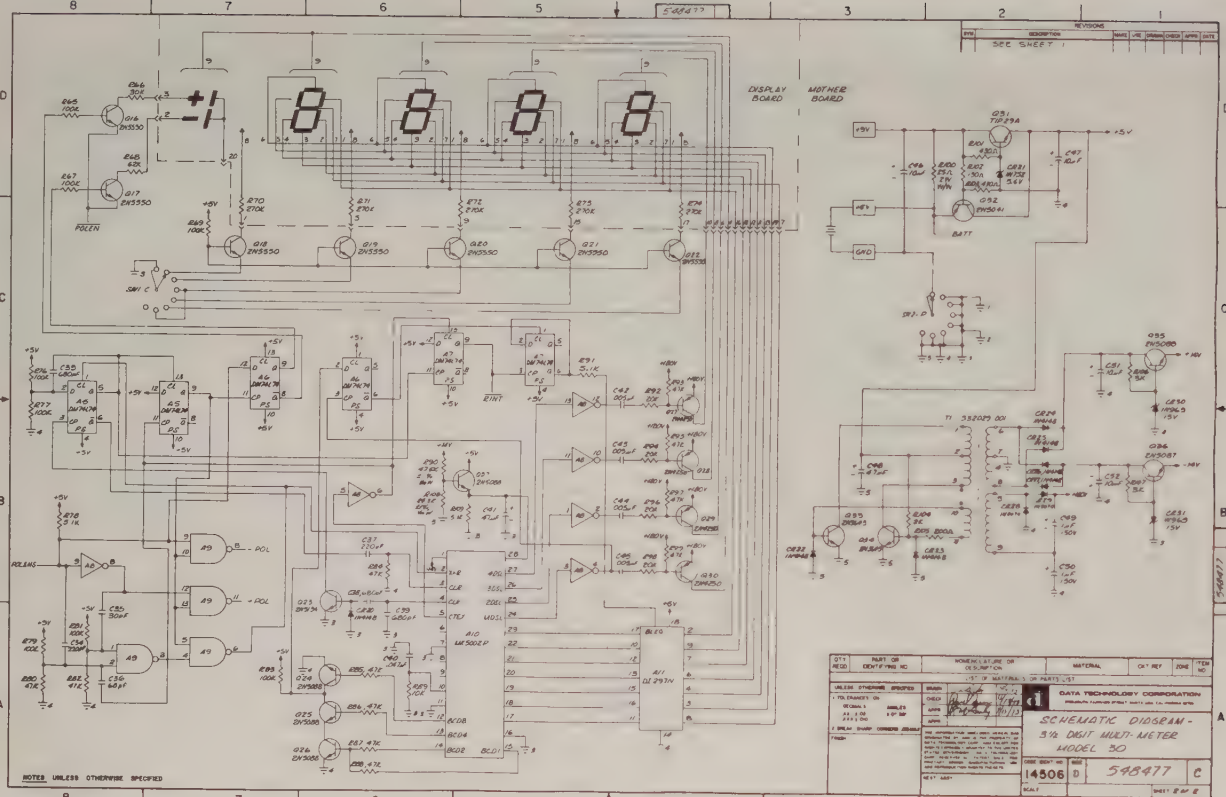
1. REMOVE RETAINERS PRIOR TO INSTALLATION OF BATTERIES. RETAINERS TO BE SHIPPED WITH UNIT
2. SEE TABLE I FOR PROPER PCB ASSY
3. LEAVE HOLE UNTIL SWITCH & DETENT HAVE BEEN ALLIGNED & TIGHTENED THEN BOND OVERLAY TO FRONT PANEL
4. BOND OVERLAY TO PANEL USING M.E.K. TO ACTIVATE SOLVENT ON BACK OF OVERLAY

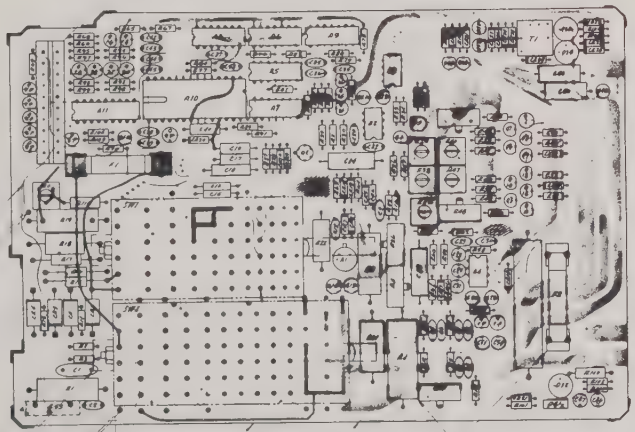
UNLESS OTHERWISE SPECIFIED

DATA TECHNOLOGY CORPORATION

14506


548477
REVISIONS
DESCRIPTION
A RELEASED PER ECO 27384
B REVISED PER ECO 27791
C REVISED PER ECO 27849
INPUT
POLES
SWITCH
BATT
+14V
-14V
+POL
-POL
NOTES UNLESS OTHERWISE SPECIFIED
1. PIN 14 OF IC AS THRU A3 IC TIED TO GND #4.
PIN 7 OF IC AS THRU A3 IS TIED TO -5V.
2. SW2 IS ON THE FUNCTION SWITCH AND ALL MARKED ALL MECHANICALLY TIED TOGETHER BY MEANS OF A COMMON SHAFT.
3. SW4 IS ON THE RANGE SWITCH AND ALL MARKED ARE MECHANICALLY TIED TOGETHER BY MEANS OF A COMMON SHAFT.
4. ALL RESISTOR ARE 1/2W, 5%.
QTY REQD
PART OR IDENTYING NO
NOMENCLATURE OR DESCRIPTION
MATERIAL
CKT REF
ZONE
ITEM NO
LIST OF MATERIAL S OR PARTS LIST
UNLESS OTHERWISE SPECIFIED
TOLERANCES ON
DECIMALS
DRAWN
CHECK
APPR
MFG APPR
DATA TECHNOLOGY CORPORATION
SCHEMATIC DIAGRAM-
3½ DIGIT MULTI-METER
MODEL 80
CODE IDENT NO
14506
SIZE
D
548477
C
SCALE
SHEET 1 OF 2
NEXT ASSY


DISPLAY BOARD
MOTHER BOARD
SEE SHEET 1
REVISIONS
DESCRIPTION
NAME
DATE
APPD
+5V
+15V
-15V
GND
BATT
POLARITY
- POL
+ POL
NOTES UNLESS OTHERWISE SPECIFIED
DATA TECHNOLOGY CORPORATION
SCHEMATIC DIAGRAM -
3½ DIGIT MULTI-METER
MODEL 30
14506
548477
C
SIZE
DWG NO
REV
SCALE
SHEET 2 OF 2



REVISIONS					
SYM	DESCRIPTION	MADE	APVD	CHKD	APVD	DATE
	SEE SHEET 1					

						139
						138
						137
1	1	532029-001	TRANSFORMER		T1	136
1	1	538096-001	SWITCH, ROTARY (FUNCTION)		SW1	134
1	1	538096-002	SWITCH, ROTARY (RANGE)		SW2	133
						132
1	1	532050-418	RESISTOR 4.75K, 1%, 1/8W		R90	131
1	1	532021-007	POTENTIOMETER 500Ω		R8	130
1	1	532021-005	5Ω		R11	129
3	3	532021-002	250Ω		R96,97,98	128
1	1	531866-004	100Ω		R93	127
1	1	531970-501	500Ω		R38	126
1	1	531970-101	100Ω		R56	125
1	1	531970-100	10Ω		R20	124
3	3	531970-001	POTENTIOMETER 10K		R94,95,87	123
1	1	538850-990	RESISTOR 24.3K, 1% 1/4W		R88	122
6	2	535050-210	RESISTOR 1.5K, 1/4%, 1/4W		R84,92	121
3	3	532021-250	RESISTOR 5Ω, 1W, 1%		R110	120
1	1	532044-002	RESISTOR 700Ω, 10W, 1%		R59	119
1	1	532032A-006	1.5Ω		R7	118
1	1	-005	3Ω		R6	117
1	1	-004	5Ω		R5	116
1	1	-003	15Ω		R4	115
1	1	532032-200	RESISTOR SET		R1,2,3,&7	114
1	1	532031-005	RESISTOR 100Ω		R79	113
1	1	-004	90Ω		R18	112
1	1	-003	9Ω		R17	111
1	1	-002	900Ω		R16	110
1	1	532031-001	900Ω		R15	109
1	1	531936-012	11.75 MEG		R9	108
5	5	531931-015	500K, 1%, 1/8W		R89,91	107
1	1	503103-304	300K, 1%, 2W		R21	106
1	1	503525-150	25Ω, 2W		R100	105
1	1	532046-001	40Ω, 5W		R22	104
1	1	534050-353	400Ω, 1%, 1/8		R26	103
4	4	534854-852	60.4Ω		R83,91,94,95	102
3	3	534854-351	11.8Ω		R25,43,61	101
1	1	534854-350	10.7Ω		R27	100
1	1	532058-135	2.4Ω		R52	99
1	1	532050-175	6.19Ω		R60	98
1	1	532050-167	332Ω, 1%, 1/8W		R12	97
3	3	503103-106	10Ω, 1%, 1/8W		R23,24	96
2	2	-195	261Ω		R28,58	95
1	1	-564	560Ω		R35,61	94
1	1	-274	270Ω		R29	93
9	9	-104	100K		R39,46,62, 69,76,77, 84,85	92
					R42,44,49, R2,64,66, 68,87,88, 89,90,92, 93,96	
14	14	503100-473	RESISTOR 47K, 1%, 1/8			91

QTY REQD	QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	CKT REF	ZONE	ITEM NO.
-201	-205		LIST OF MATERIAL OR PARTS LIST				

UNLESS OTHERWISE SPECIFIED

1 TOLERANCES ON
DECIMALS: .X ±.1, .XX ±.03, .XXX ±.010
ANGLES: ±0° 30'

2 BREAK SHARP CORNERS .005 MAX

FINISH

DRAWN		6/6/71
CHECK		6/6/71
APVD		6/6/71
APVD		

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NEXT ASSY: 548308

DATA TECHNOLOGY CORPORATION
3030 SOUTH FAIRVIEW STREET SANTA ANA, CALIFORNIA 92704

MOTHER BOARD ASSY - 3½ DIGIT MULTIMETER MODEL 30

CODE IDENT NO	SIZE	DRAWING NO	REV
14506	D	548315	C

SCALE: | SHEET 2 of 2

FORM 106 DTC-2004

548315

NOTES UNLESS OTHERWISE SPECIFIED

(4) PLACES

BOISE EA .06" UP OFF BOARD

4

532032-200 RESISTOR SET	
VALUE	PART NUMBER
1Ω	532029-001
2Ω	004
10Ω	003
20Ω	002
40Ω	001

REPLACEABLE PARTS LIST

Model 30

Description Mother Board Assembly

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
532069-001	A1 Int Ckt, Operational Amplifier	27014	National Semiconductor LM316H				
531968-001	A2, A4 Int Ckt, Operational Amplifier	27014	National Semiconductor LM301AN				
532065-001	A3 Int Ckt, Comparator	27014	National Semiconductor LM311N				
532057-004	A5, A6, A7 Int Ckt	27014	National Semiconductor DM74L74				
532057-002	A8 Int Ckt	27014	National Semiconductor DM74L04				
532057-001	A9 Int Ckt	27014	National Semiconductor DM74L00				
532054-001	A10 Int Ckt		Mostek Corp. MK5002P				
532066-001	A11 Int Ckt		Dionics Inc. DI297N				
531338-077	C1 Cap .05μF, 500V	56289	Sprague 5GA-S50				
531338-079	C2 Cap 5pF, 1000V	56289	Sprague 10TS-V50				
531338-999	C4, C6, C8, C3 Cap *Select in Test*	56289	Sprague *Select in Test*				
531338-080	C5 Cap 820pF, 1000V	56289	Sprague 10TS-T82				
531338-081	C7 Cap .0082μF, 1000V	56289	Sprague 10TS-D82				
531338-001	C9 Cap .05μF, 100V	56289	Sprague 55C23A7				

Drawing No 548315 C Ref

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
531338-043	C12, C30, C37, C34 Cap 220pF, 1000V	56289	Sprague 5GA-T22				
532043-043	C13, C14, C21, C23, C26, C27, C31, C46, C47 C51, C52, C54, C55 Cap 10μF, 25V	14433	ITT Semiconductor TAG-.14-10.0/25-20				
531568-014	C15, C40 Cap .047μF	14752	Electro Cube 210B1B473M				
531568-012	C17 Cap .022μF	14752	Electro Cube 210B1B223M				
531568-001	C17 Cap .068μF	27556	IBM Electronics XA2B683	14752	Electro Cube 210B1B683		
531568-005	C18 Cap .1μF	27556	IBM Electronics XA2C104K	14752	Electro Cube 210B1B104K		
531568-013	C19 Cap .015μF	14752	Electro Cube 210B1B153M				
531338-070	C20, C42, C43, C44, C45 Cap .005μF	56289	Sprague 5GA-D50				
531338-038	C22 Cap 100pF, 1000V	56289	Sprague 5GA-T10				
531568-015	C24, C32 Cap .47μF	14752	Electro Cube 210B1B474M				
532043-023	C25 Cap 2.2μF, 16V	14433	ITT Semiconductor TAG-.11-2-.2/16-20				
532043-046	C28 Cap .22μF, 35V	14433	ITT Semiconductor TAG-.11-0.22/35-20				
531338-021	C29 Cap 10pF, 1000V	56289	Sprague 5GA-Q10				
531338-053	C33, C38, C39 Cap 680pF	56289	Sprague 5GA-T68				
531338-029	C35 Cap 30pF	56289	Sprague 5GA-Q30				
531338-035	C36 Cap 68pF, 1000V	56289	Sprague 5GA-Q68				
532043-015	C42, C48 Cap 47μF, 6.3V	14433	ITT Semiconductor TAG-.14-47.0/6.3-20				
532053-001	C49, C50 Cap 1.0μF, 150V	09023	Cornell-Dublilier Electric NLW-1-150				

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
532070-001	CR1, CR2, CR3, CR4 Diode		Semicon, Inc. S-3A2				
817190-010	CR5, CR6, CR7, CR8, CR9, CR10, CR11, CR15 Diode	07263	Fairchild Semiconductor FD300				
532064-001	CR12, CR13 Diode	04713	Motorola 1N4567				
820284-010	CR16, CR17, CR20, CR22, CR23, CR24, CR25, CR26, CR27 Diode	07910	Texas Instruments 1N4148	14433	ITT Semiconductor 1N4148		
503458-006	CR18, CR19 Diode	04713	Motorola 1N962B	13715	Fairchild Semiconductor 1N962B	12954	Dickson 1N962B
503176-007	CR21 Diode	07910	Texas Instruments 1N752A	73293	Huges Aircraft 1N752A		Hoffman Electronics 1N752A
532067-001	CR28, CR29 Diode	13715	Fairchild Semiconductor 1N3070				
503458-009	CR30, CR31 Diode	04713	Motorola 1N965	13715	Fairchild Semiconductor 1N965	12954	Dickson 1N965
*532032-001	R1 Res 10.8M	14506	Data Technology 532032-001				
503100-106	R2, R3, R10 Res 10M, 1/4W, 5%	01121	Allen Bradley CB1065	09021	Arco Speer 4R106J		
*532032-002	R4 Res 1.2M	14506	Data Technology 532032-002				
*532032-003	R5 Res 120k	14506	Data Technology 532032-003				
*532032-004	R6 Res 12k	14506	Data Technology 532032-004				
*532032-005	R7 Res 1.2k	14506	Data Technology 532032-005				
532021-007	R8 Pot 500k	80294	Bourns 3353W-1-504				

* matched set per P/N 532032-200

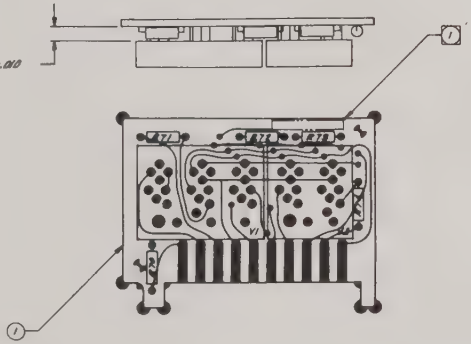
Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
531986-012	R9 Res 11.75 M	03888	Pyroflim PME70-T2-11.75M +1				
532021-005	R11 Pot 5k	80294	Bourns 3353W-1-502				
532050-147	R12 Res 332Ω, 1/10W, ±1%	28363	Corning Glass Technical Products Div. NA55				
503100-303	R13, R14, R66 Res 30k, 1/4W, 5%	01121	Allen Bradley CB3035	09021	Airco Speer 4R303J		
532031-001	R15 Res 900Ω, 1/4W	14506	Data Technology 532031-001				
532031-002	R16 Res 90Ω	14506	Data Technology 532031-002				
532031-003	R17 Res 9Ω	14506	Data Technology 532031-003				
532031-004	R18 Res .9Ω	14506	Data Technology 532031-004				
532031-005	R19 Res .102Ω	14506	Data Technology 532031-005				
531970-100	R20 Pot 10Ω	73138	Beckman Instruments 72PMR10k				
503103-304	R21 Res 300k, 2W, 5%	01121	Allen Bradley RC42GF304J	09021	Airco Speer RC42GF304J		
532046-001	R22 Res 4k, 5W	07088	Kelvin Electric KM350				
531854-352	R23, R32, R41, R46 Res 60.4k, 1/10W, ±1%	80031	Mepco RN55E6042F	19701	Electra/Midland RN55E6042F		
531970-001	R24, R40, R47 Pot 10k	73138	Beckman Instruments 72PMR10K				
531854-351	R25, R43, R51 Res 11.8k, 1/10W, ±1%	80031	Mepco RN55E1182F	19701	Electra/Midland RN55E1182F		

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
532021-002	R26, R39, R48 Res 250Ω		Piher PT15YB-250				
503100-274	R27 Res 270k, 1/4W, 5%	01121	Allen Bradley CB2745	09021	Airco Speer 4R274J		
503100-205	R28, R58 Res 2M, 1/4W, 5%	01121	Allen Bradley CB2055	09021	Airco Speer 4R205J		
531572-015	R29, R31 Res 50k, 1/10W, ±.1%	03888	Pyrofilm RN55E503B				
503100-512	R30, R63, R64, R78, R91, R109 Res 5.1k 1/4W, 5%	01121	Allen Bradley CB5125	09021	Airco Speer 4R512J		
503100-203	R33, R50, R92, R94, R96, R98, R62 Res 20k, 1/4W, 5%	01121	Allen Bradley CB2035	09021	Airco Speer 4R203J		
503100-104	R34, R65, R67, R69, R76, R77, R79, R81, R83 Res 100k, 1/4W, 5%	01121	Allen Bradley CB1045	09021	Airco Speer 4R104J		
503100-564	R35, R61 Res 560k, 1/4W, 5%	01121	Allen Bradley CB5645	09021	Airco Speer 4R564J		
531854-353	R36 Res 100k, 1/10W, ±1%	80031	Mepco RN55E1003F	19701	Electra/Midland RN55E1003F		
531854-350	R37 Res 10.7k, 1/10W, ±1%	80031	Mepco RN55E1072F	19701	Electra/Midland RN55E1072F		
531970-501	R38 Pot 500Ω	73138	Beckman Instruments 72PMR500				
503100-473	R42, R44, R49, R82, R84, R85, R86, R87, R88, R93, R95, R97, R99, R80 Res 47k, 1/4W, 5%	01121	Allen Bradley CB4735	09021	Airco Speer 4R473J		
532050-210	R45, R52 Res 1.5k, 1/4W, 5%	28363	Corning Glass Technical Products Div. NA55				
531866-004	R53 Pot 100Ω	73138	Beckman Instruments 89PR100	80294	Bourns 3006P-1-101		
532046-002	R54 Res 100k, 10W, W/W	07088	Kelvin Electric KM1000				

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
503100-243	R55 Res 24k, 1/4W, 5%	01121	Allen Bradley CB2435	09021	Airco Speer 4R243J		
531970-101	R56 Pot 100Ω	73138	Backman Instruments 72PMR100				
532050-235	R57 Res 2.74k, 1/10W, ±1%	28363	Corning Glass Technical Products Div. NA55				
503100-621	R59 Res 620Ω, 1/4W, 5%	01121	Allen Bradley CB6215	09021	Airco Speer 4R621J		
532050-173	R60 Res 619Ω, 1/10W, ±1%	28363	Corning Glass Technical Products Div. NA55				
503100-623	R68 Res 62k, 1/4W, 5%	01121	Allen Bradley CB6235	09021	Airco Speer 4R623J		
503100-103	R89 Res 10k, 1/4W, 5%	01121	Allen Bradley CB1035	09021	Airco Speer 4R103J		
532050-418	R90 Res 47.5k, 1/10W, ±1%	28363	Corning Glass Technical Products Div. NA55				
508325-250	R100 Res 25Ω, 2W	56289	Sprague 240E2505	44655	Ohmite Mfg. Co 3901		
503100-431	R101, R103 Res 430Ω, 1/4W, 5%	01121	Allen Bradley CB4315	09021	Airco Speer 4R431J		
503100-131	R102 Res 130Ω, 1/4W, 5%	01121	Allen Bradley CB1315	09021	Airco Speer 4R131J		
503100-202	R104 Res 2k, 1/4W, 5%	01121	Allen Bradley CB2025	09021	Airco Speer 4R202J		
503100-201	R105 Res 200Ω, 1/4W, 5%	01121	Allen Bradley CB2015	09021	Airco Speer 4R201J		
503100-302	R106, R107 Res 3k, 1/4W, 5%	01121	Allen Bradley CB3025	09021	Airco Speer 4R302J		
532050-390	R108 Res 24.5k, 1/10W, ±1%	28363	Corning Glass Technical Products Div. NA55				

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
530213-030	R110 Res 3Ω, 1W, W/W	56289	Sprague 230E3R05				
503100-332	R111 Res 3.3k, 1/4W, 5%	01121	Allen Bradley CB3325	09021	Airco Speer 4R322J		
818954-010	Q1, Q3, Q8, Q10, Q13, Q15, Q24, Q25, Q26 Q35, Q37 Transistor	13715	Fairchild Semiconductor 2N5088				
531979-001	Q2 Transistor	32293	Intersil 2N3954				
531966-001	Q4, Q6, Q9, Q11, Q12, Q36 Transistor	04713	Motorola 2N5087				
531785-001	Q5, Q14 Transistor	07088	Kelvin Electric U1899E				
818956-010	Q7, Q23 Transistor	13715	Fairchild Semiconductor 2N5134				
531952-001	Q16, Q17, Q18, Q19, Q20, Q21, Q22 Transistor	04713	Motorola 2N5550				
531772-001	Q27, Q28, Q29, Q30 Transistor	13715	Fairchild Semiconductor 2N4250				
822126-010	Q31 Transistor	07910	Texas Instruments TIP29A				
532071-001	Q32 Transistor	13715	Fairchild Semiconductor 2N5041				
530719-002	Q33, Q34 Transistor		Van Dalsen & Moe Inc. 2N3643				
503067-020	F1, F2 Fuse 3A, 3AG	75915	Littlefuse 312003				
532036-002	SW1 Switch, Rotary (RANGE)		CTS Keene Inc. 212 T Bird Series				
532036-001	SW2 Switch, Rotary (FUNCTION)		CTS Keene Inc. 212 T Bird Series				
532029-001	T1 Transformer		PCA Electronics EP6361A				

REVISIONS							
SYM	DESCRIPTION	MAKE	USE	DRAWN	CHECK	APPR	DATE
A	RELEASED PER E O 27784			JNH			7/3/72
B	REVISED PER E.O. 27956		✓				6/4/73



							10
1			SOCKET 2 DIGIT		XV2		9
1			SOCKET 2½ DIGIT		XV1		8
							7
1	1	532068-001	DISPLAY 2 DIGIT		V2		6
1	1	532068-002	DISPLAY 2½ DIGIT		V1		5
							4
5	5	503100-274	RESISTOR 270K ±5%, ½W		R70–R74		3
							2
1	1	548312-001	PRINTED WIRING BOARD				1
QTY REQD	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	CKT REF	ZONE	ITEM NO
-201	-200		LIST OF MATERIALS OR PARTS LIST				

548313

UNLESS OTHERWISE SPECIFIED
1. TOLERANCES ON:
DECIMALS: XX ± 03, XXX ± 010
ANGLES ± 0° 30'
2. BREAK SHARP CORNERS .08 MAX
FINISH

DRAWN		6/11/73
CHECK		6/14/73
APPR		7/3/73
APPR		

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NEXT ASSY

DATA TECHNOLOGY CORPORATION
2700 SOUTH FAIRVIEW STREET SANTA ANA, CALIFORNIA 92704

DISPLAY BOARD ASSY - 3½ DIGIT MODEL 30

CODE IDENT NO	SIZE		
14506	C	548313	B
SCALE		SHEET 1 of 1	

FORM NO DTC-0013

1 IDENTIFY PER DATA TECH SPEC. 503753

NOTES: UNLESS OTHERWISE SPECIFIED

REPLACEABLE PARTS LIST

Model 30

Description Display Board Assembly

Data Tech No	Description	Source 1		Source 2		Source 3	
		Code Ident	Mfg & Type	Code Ident	Mfg & Type	Code Ident	Mfg & Type
503100-274	R70 — R74 Res 270k, 1/4W, 5%	01121	Allen Bradley CB2735	09026	Airco Speer 4R273J		
532068-002	V1 Display, 2-1/2 Digit	07187	Sperry Information Displays Division SP334				
532068-001	V2 Display, 2 Digit	07187	Sperry Information Displays Division SP332				

Drawing No 548313 B Ref

CUSTOMER SERVICE AND COMMENT CARDS

The following cards are part of an effort to expand communications between Data Technology and its customers. *Complete and affix the first card to an assembly being returned to the factory.* Send this assembly to Data Technology Corporation, 2700 South Fairview Street, Santa Ana, California, 92704, Attention: Customer Service. The second card is for comments on the equipment, technical manual, and service. Entries on this card aid Data Technology in selecting programs consistant with its customer's requirements. Your efforts are, therefore, very much sought and appreciated.

Owner:

Name _____ Address _____

City _____ State _____ Zip Code _____

Equipment:

Model _____ Serial Number _____

Original purchase order number _____ Purchase Date _____

Repair purchase order number _____

Reason for return/malfunction symptoms _____

_____

_____

Name _____ Address _____

City _____ State _____ Zip Code _____

Model _____ Repeat customer: Yes ____ No ____

Delivery: Good _____ Satisfactory _____ Poor _____ Manual: Good _____ Satisfactory _____ Poor _____

Appearance: Attractive _____ Needs improvement _____

Who/What introduced Data Technology: Rep _____ Ad _____ Other _____

Additional features desired: _____

_____

Best liked features: _____

Application: _____

_____

Comments/Suggestions: _____

_____

_____

Enclose with return equipment

Do not mail separately

FIRST CLASS
PERMIT NO. 4314
SANTA ANA, CALIF.
92704

BUSINESS REPLY MAIL

No Postage Necessary If Mailed In The United States

Postage will be paid by:

Data Technology Corporation
2700 South Fairview Avenue
Santa Ana, California 92704

Attention: Test Instruments Marketing